SURFACE Matter

TIPS FOR SKATELITE INSTALLATION

- 1. Pre-drill and countersink (6mm) all screw holes in the sheet using exterior grade screws.
- 2. Fasten Skatelite every 200mm in the field and along the perimeter of the sheet.
- 3. Use a minimum of 12mm substrate under all Skatelite products. Marine grade plywood is recommended.
- 4. To prolong the life of your ramp, install tar paper under Skatelite to protect the substrate from weather (optional).
- 5. Alternate seams of the substrate and Skatelite for a balance of weight, rider traffic on corners and as additional protection against weather that may effect your substrate.
- 6. Make sure all fasteners fasten to the frame of the ramp, not just the substrate.
- 7. Maintain a 3mm space between adjoining sheets to allow for expansion.
- 8. Apply screws at a straight (90-degree) angle into a pre-drilled hole as 'biting' into the material may damage the sheet.
- 9. When fastening on a transition, fasten in a pattern of: up three screw holes from the bottom 2 centre with perimeter holes filled to the centre height, repeating up the sheet. This protects the screws from breaking through the sheet from too much tension on one single point.
- 10. If a chip happens, you can get 2-part epoxy and skim over the damaged area to prevent further flaking or chipping of the material.

Surface Matter is a distributor of Skatelite and **not** a skate park manufacturer, ramp builder, installer or distributor of ramp plans. Skatelite is warranted by Richlite Company for manufacturer's defects. For our terms and conditions of sale, please visit our website <u>www.surfacematter.co.uk</u>

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